

Annex 1, Summary test report EN 1279-2



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Summary of report n°: DMP-RPT-04- 0097

Date: 03-03-2004

Insulating glass units - Moisture penetration results according to EN 1279-2

For details, see the test report.

Company: Name: TruSeal Technologies
 Address: 23150 Commerce Park
 Beachwood OH 44122
 USA

Plant: Name: TruSeal Technologies
 Address: 23150 Commerce Park
 Beachwood OH 44122
 USA

System description, file number: Not available (Prototype ITT)

Product name: TruSeal Duraseal®

System conforms: YES

NOTE Comparisons of moisture penetration indices of different insulating glass unit system are meaningless.

Signature: L. le Comte, B.Sc.

Annex 3, Summary test report EN 1279-4



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 PO. Box 595
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 Lab.n° 1154

Summary of report n° DMP-RPT-04-0097

Date: 03-03-04

Insulating glass units - Seal properties results according to EN 1279-4

For details, see the test report

Company: Name: TruSeal Technologies
 Address: 23150 Commerce Park
 Beachwood OH 44122
 USA

Plant: Name: TruSeal Technologies
 Address: 23150 Commerce Park
 Beachwood OH 44122
 USA

Sealant specification: Duraseal® as single seal (prototype)

Sealant in IGU **positively** tested according to EN 1279-2, report n°: DMP-RPT-04-0097 Annex 1

Glass specification when not float glass is used: Not relevant

Seal strength test Adhesion:	At intersection with line A-B (see Annex 5&6):		Type of failure observed				
	Average * stress σ_{av}	Average * extension ϵ_{av}	C = cohesive		A = adhesive		
	in MPa	in %	1	2	3	4	5
Initial cure	0.077	41.8	C	C	C	C	C
After water immersion	0.070	42.6	C	C	C	C	C
After heating 60°C	0.065	43.6	C	C	C	C	C
After UV radiation	0.073	42.6	C	C	C	C	C

* Average: without min and max values

Conclusion of seal strength test:

The sealant conforms to the test criteria:

YES*

*Remark: The conclusion is that the insulating glass IGU's consisting of clear float glass are **complying** the requirements according to the EN1279-4 series.

All samples show the same kind of curve, aged or not aged. The stress has a maximum within the area OAB, but there is no bond failure of the sealant at that moment. After the maximum there still is a cohesive bonding between the glass and the spacer.

L. le Comte
 Signature: L. le Comte, B.Sc.

Annex 4, Summary test report EN 1279-6 Annex B_{4.2} & C



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Summary of report n°: DMP-RPT-04-0097

Date: 03-03-04

Insulating glass units - Periodic test according to EN 1279-6 B_{4.2} & C
For details, see the test report

Company: Name: TruSeal Technologies
 Address: 23150 Commerce Park
 Beachwood OH 44122
 USA

Plant: Name: TruSeal Technologies
 Address: 23150 Commerce Park
 Beachwood OH 44122
 USA

System description, file number: Not available

Product name: TruSeal Duraseal® as single seal (Prototype ITT)

Annex C: Samples conform to the periodic testing and inspection requirements:

YES	
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Annex B_{4.2}: The I_{ref} is a reference of the initial short climate test to be used for periodic short-term moisture vapour penetration test according to EN 1279-6. I_{ref} is determined to be < 0.01 or < 1%.

Signature L. le Comte, B.Sc.